



# KonFusion Color Changing Basecoat

KF Series

## Description

KonFusion<sub>VT</sub> Color Change basecoats are a combination of...



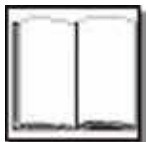
## Safety

Read all SDS, and label warnings before using this product. For professionally-trained painters using proper personal protective equipment only.



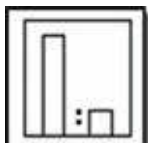
## Colors

Table with 4 columns: Color Name, Description, Color Name, Description. Includes items like Storm Surge, Ocean's Rip, Tropical Storm, Toxic Tide, Mountain Fall, Hole Shot, Tokyo Drift, Psychotic Illusions, Nuclear Gold.



## Substrates/Undercoats

Text describing substrate and undercoat requirements for the paint.



## Mixing Instructions (2:1)

Detailed mixing instructions for the 2:1 ratio, including steps for mixing and application.

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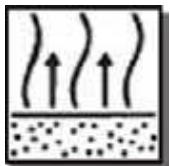
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## Application/Suggested Gun Settings

Always spray a test panel to check color and effect before applying on your project. Apply 3-5 medium coats using 75% overlap at a gun distance of 6-8 inches. Equip guns with 1.3-1.5 mm tips and set at 24-32 PSI for HVLP with the trigger pulled. For reduced pressure guns like SATA RP or IWATA LPH series, check spray gun manufacturer's suggested range and start with the higher end of the range for testing. Avoid heavy or very light coats so as to ensure good orientation. A light "drop coat" for the last coat can help orient pearls more evenly. When applying over 2K urethane clear (including sanding/buffing burn throughs), apply very light coats with maximum flash time to avoid potential lifting.

## Flash/Dry Times @ 75°F

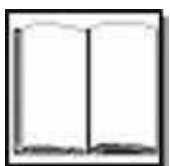


Flash Between Coats	.....	15 minutes
Minimum Time Before Clearing	.....	30 minutes
Maximum Time Before Clearing	.....	24 hours (If exceeded, lightly scuff and re-spray)
Typical Dry Time Before Tape	.....	1 hour
Dry to Nib Sanding	.....	1 - 2 hours



## Clean-Up

Clean equipment immediately after use. UreChem urethane reducer, lacquer thinner or acetone are commonly-used cleaners that are suitable for cleaning equipment after using these materials. Check local regulations to ensure compliance.



## Select Tips/Best Practices

- Always spray a test panel to check for color and effect.
- Avoid over application!! Apply lighter dryer coats rather than heavy wet coats
- Do not use other brand primers, reducers, clears, etc. for consistent results. This basecoat will attack many primers from other brands. Use only UreChem primers to ensure success.
- Do not spray this product with the fluid setting knob on your gun all the way open. Generally, 2-3 turns open from hand tight is a good starting point.
- For overall painting it is best to "walk" the length of the vehicle with each pass to ensure uniformity from front to back. Do not paint one quarter panel at a time to avoid light streaks where you overlap.
- Do not apply basecoat in an area that is covered by a gas cap. Hot gas fumes are aggressive.
- Pull tape off completed jobs as soon as the film has dried to "dust free" for cleaner tape lines.
- If the gun has been sitting with base in it, always gently shake or swirl the gun to make sure the color is uniform before beginning to spray.