



EyeKandy 2K Urethane Candy Color

Description

EyeKandytm 2K combines proprietary urethane polymers with premium solvents, U.V. additives, and ultra transparent pigments and dyes to create deep rich colors unique to Kandys finishes. Metallics and PrismFx make great base colors for these kandys. True candies such as EyeKandy (and other brand's true candy paints) do not have as long a life span as typical automotive colors such as found in our KemBase basecoat lines so care and planning must be done accordingly.



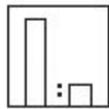
Components

- **EKU Series** EyeKandytm Urethane Colors
- **UA Series Polyurethane Activators** UA-40(Fast), UA-41(Standard), or UA-42(Slow)
- **UreKem UR Series Reducers** UR-010(Fast), UR-011(Standard), or UR-012(Slow)



Suitable Substrates

Apply over KemBase basecoat after proper flash times. The final color and depth of EyeKandy finishes is dependent on the color of the base chosen and the thickness and number of coats applied.



Mix Ratio (4:1:1)

For spray applications mix 4 part EyeKandy 2K color with 1 part UreKem UA-40, 41, or 42 series urethane activator and 1 part UreKem UR series reducer by volume. Additional reduction can be used in an air brush application or to weaken the Kandy blend as desired. Mix gently then strain before use. Spray a test panel before use to adjust gun/technique and to confirm desired look. Pot life of 1-2 hours after mixing.



Application

Apply 3-5 medium coats using 75% overlap at a gun distance of 8-10 inches. HVLP or reduced pressure (RP) guns should be equipped with 1.2-1.5 mm tips and generally set for 24-32 psi standard HVLP or 12-18 psi for RP guns. Avoid heavy coats to ensure solvent flashes properly. When painting sides of vehicles walk the entire length of the vehicle spraying before then overlapping 75% (approximately a 2 inch movement) of your previous spray and spraying all the way back down the to the other end of the vehicle side. Do not paint one quarter panel at a time to avoid dark streaks where you overlap. Allow to flash at least 10 minutes between coats but do not allow to dry to touch between coats. Always prepare a test panel to verify gun settings, effect, and desired color before painting your object. After final coat application allow to flash 10-15 minutes but no more than 30 minutes before applying 2K polyurethane clear for maximum protection. If not cleared within 30 minutes allow to cure overnight then scuff lightly with 600-800 grit sand paper and apply 2K clear.